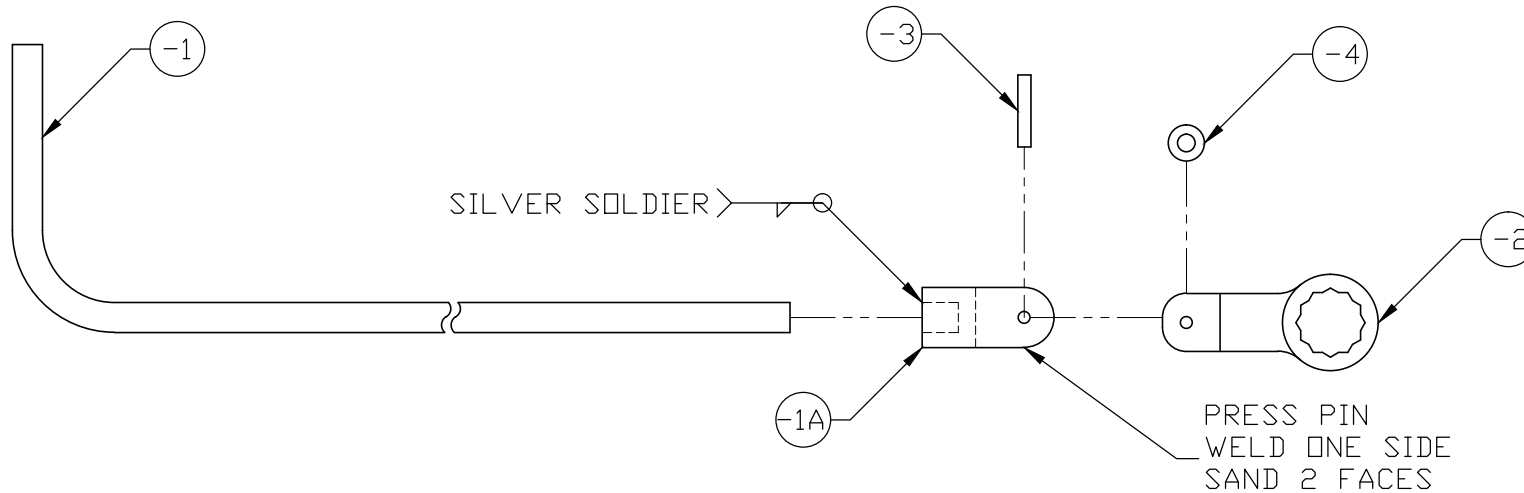


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	MILLED FLAT ON WRENCH INCREASED BY .05.	8/9/03		
1A	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERICAL, LABELED SECTION A-A, ADDED NOTES 1 & 2.	10/28/09	RJC	RW
2	ADDED -5, -6, -7, ADDED NOTE 3 PER R.W.	6/24/11	RJC	RW
3	DELETED -5, -6, -7. -1 DELETED Ø.035 THRU HOLE.	10/15/13	RJC	RW
4	CH'D RB TITLE BLOCK TO DART TITLEBLOCK. PLACED PARTS ON INDIVIDUAL SHEETS. CH'D SILVER SOLDER TO FILLET WELD ALL AROUND. -1A CH'D DIMENSION Ø .063 TO Ø .063 +/- .001. -2 CH'D DIMENSION Ø .070 +/- .001 TO Ø .063 +/- .001.	7/10/14	DJN	GE



NOTES:

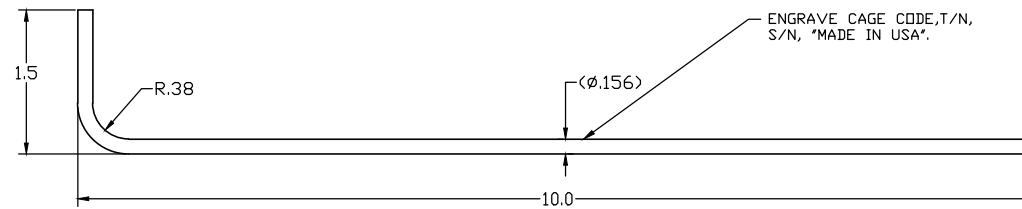
- DO NOT BEAD BLAST P/N-1A.
- BLACK OXIDE AS AN ASSY. ONLY -1A WILL BLACK.
- USED ON MODELS, ALLISON T63, 250-18,20, 28, 30, 40, 47.

DART AEROSPACE	
TITLE WRENCH-GROUND IDLE SCREW	
DWG NO. RB6798292-B	REV 4
MATERIAL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 XX ± .01 ANGLES ± 5° X ± .1	
DRAWN BY: COLE	
APPROVED <i>D Weil</i>	
HEAT TREAT FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
SEE NOTE	
SCALE 1:1	DATE 6-8-00
SHEET 1 of 5	


ASSY	QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	HANDLE	FILLER ROD	Ø 5/32 X 11-5/16 (BRIGHT HI TEST)	2
			-1A	1	BLOCK	1018	5/16 X 5/16 X 11/16	3
			-2	1	WRENCH		5/16 SNAP-ON #CX1012	4
			-3	1	PIN	FILLER ROD	Ø1/16 X 3/8	5
		B/D	-4	1	BELLEVILLE WASHER	STEEL	187 OD X .093 ID X .010 MCMaster-CARR #9712K52	1
ASSY #								

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

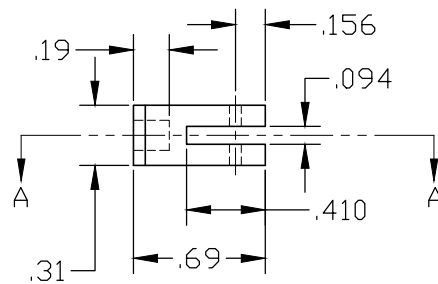
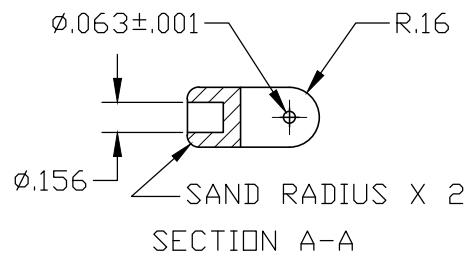


(-1)
HANDLE

	
TITLE WRENCH-GROUND IDLE SCREW	
DWG NO. RB6798292-B-1	REV 4
MAT'L FILLER ROD	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° X ± .1	HEAT TREAT FINISH SEE NOTE PAGE 1
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL SEE NOTE PAGE 1
SCALE 1:2	DATE 6-8-00
SHEET 2 of 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
4	CH'D DIMENSION Ø.063 TO TOLERANCE Ø.063 +/- .001.	7/10/14	DJN	GE

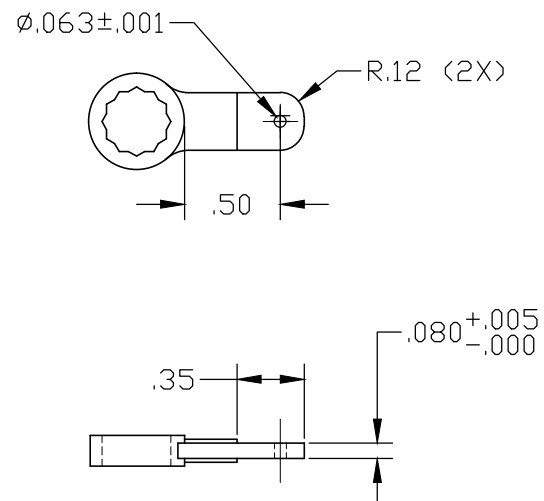


(-1A)
BLOCK

DART AEROSPACE	
TITLE WRENCH-GROUND IDLE SCREW	
DWG NO. RB6798292-B-1A	REV 4
MAT'L 1018	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° X ± .1	APPROVED <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SEE NOTE PAGE 1 SPEC USED ON MODEL SEE NOTE PAGE 1
SCALE 1:1	DATE 6-8-00
SHEET 3 of 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
4	CH'D DIMENSION Ø.070 +-.001 TO Ø.063 +-.001.	7/10/14	DJN	GE

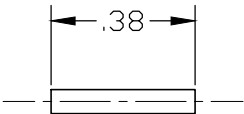
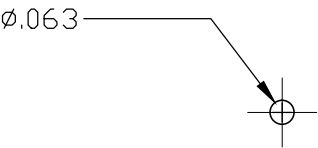


(-2)
WRENCH

DART AEROSPACE	
TITLE WRENCH-GROUND IDLE SCREW	
DWG NO. RB6798292-B-2	REV 4
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: COLE APPROVED <i>D Weil</i> HEAT TREAT FINISH SEE NOTE PAGE 1 SPEC USED ON MODEL SEE NOTE PAGE 1
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 6-8-00 SHEET 4 of 5

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



-3
PIN

TITLE WRENCH-GROUND IDLE SCREW	
DWG NO. RB6798292-B-3	REV 4
MAT'L FILLER ROD	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° X ± .1	APPROVED <i>D Weil</i>
HEAT TREAT FINISH SPEC	SEE NOTE PAGE 1
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL SEE NOTE PAGE 1
SCALE 2:1	DATE 6-8-00
SHEET 5 of 5	